



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	B-P1001	40X35mm RING (7mm TALL)	1
2	B-P1002	35mm CORE	1
3	B-P1003	40mm BASE PLATE	1
4	B-P1004	40mm CAP PLATE	1
5	Preferred Narrow FW 0.25	FLAT	2
6	HX-SHCS 0.25-20x1x1-N	1/4-20 x 1, SH C/S	4

UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009 DIMENSIONAL TOLERANCES APPLY AS SHOWN		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		 Povlacs Consulting Services, llc 3702 Heatherbrook Pl. Dothan, AL 36303 circle3d.com	
MACHINING 1 PL DEC ±.060" 2 PL DEC ±.010" 3 PL DEC ±.005" FRACTION ±1/64" ANGLES ±1/2° SURF ROUGH 125µ"		Last Used Ref # Project		TITLE: PILOT LINE 40mm PELLET & RING DIE SET	
WELDMENT/SHEET METAL LESS THAN 24" ± 1/16" 24" AND OVER ± 1/8" ANGLES ± 1°		Drawn <i>LAP</i> 6/29/2017 Checked Approved		SIZE DWG. NO. REV B B-A1001	
THIRD ANGLE PROJECTION 		SCALE: 1:1 WEIGHT: 3.05 lbs TTL BLK 2.0 SHEET 1 OF 1			